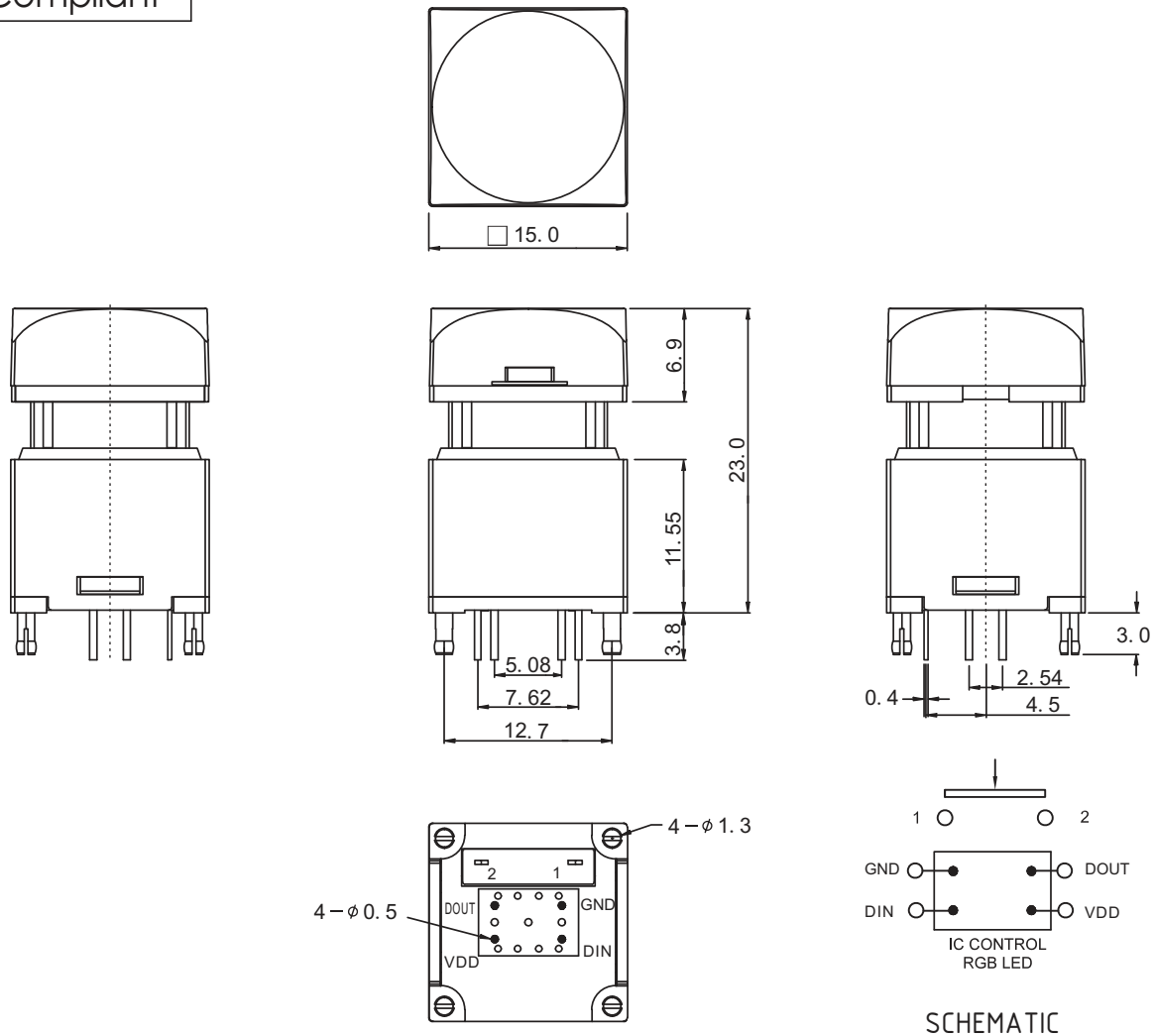
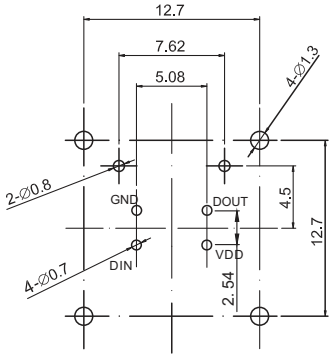
RoHS Compliant



SCHEMATIC

SPECIFICATION:

POLE POSITION: DPDT, MOMENTARY
RATING: DC12V 100mA
CONTACT RESISTANCE: 200mΩ Max(DC 1.5V)
INSULATION RESISTANCE: 100MΩ Min(DC 500V)
WITHSTAND VOLTAGE: AC 500V (50~60Hz For1 1min)
ELECTRICAL LIFE: 2,000,000 cycles Min
OPERATING FORCE: 250±80gf
TRAVEL: 4.5± 0.3mm
AMBIENT TEMPERATURE: -20°C~+75°C
SOLDERING TEMPERATURE: 260±5°C 3s



P.C.B LAYOUT

NO.	DESCRIPTION	QTY	MATERIAL	PLATIING
6				
5				
4				
3				
2				
1				

PART NAME	PUSH SWITCH WITH LED	RJS Electronics Ltd			
PART No.	RJSBS	VIEW		UNIT	mm
DESIGNED		VER	1.0	ANGLES	± 1.5°
CHECKED		SHEET	1 OF 1	TOLERANCE	30≤L ± 0.30
APPROVED		DATE	'12.06.15		10≤L≤30 ± 0.20
					L≤10 ± 0.20

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1. General Characteristics

1.1 (Rating Value): DC12V 100mA.
1.2 (Work Temperature Range): -25℃ ~ 70℃
1.3 (Store Temperature Range): -25℃ ~ 80℃
1.4 General test condition (Tests and measurements shall be made under the following standard conditions unless otherwise specified):

Temperature: 5℃~35℃ Relative humidity: 45%~85% Air pressure: 8,600~10,600 pa

2. Appearance & Dimension Requirement

2.1 The structure of product is compact, and assembly of parts is simple

2.2 The plastic parts of the product have no serious defects such as serious shrinkage, scarcity, flecks, disrepair, transmutation, etc.

2.3 Lead feet and shell have no serious defects such as oxidation, smudges, disrepair, burr, defects on plating.

2.4 Operating switch is unhindered, rhythmed , and there is not palpable clag.(After the keystroke is locked, it is normal that the keysrtoke tilt to one side plus or minus 2°)

2.5 Construction and dimensions: Refer to individual product drawing.

3. Electronic Characteristics

No.	Item	Test Method	Equipment	Requirements
3.1	Contact Resistance	Measured at low current (100mA or less).	Low Resistance Meter	200mΩ max
3.2	Insulation Resistance	Measurement shall be made between adjacent terminals, between terminal and shell(DC 500V).	Insulation Resistance Tester	100MΩ min
3.3	Dielectric Withstand Voltage	Apply certain voltage (50-60Hz, AC 500V) for 1 minute between adjacent contacts of the connector with 2mA leakage sensitivity.	Puncture Tester	No arcing , break down and damaging insulation.

4. Mechanical Characteristics

No.	Item	Test Method	Equipment	Requirements
4.1	Operation Force	Operate the keystroke of the switch and then increase press strength gradually, Measured maximum operation force while the travel of the switch is full.	Force Gauge	250±80gf
4.2	Full travel	Operate the keystroke of the switch vertically, the travel distance of keystroke moving from its free position to maximum moving distance shall be the measurement.	Vernier Caliper	4.5±0.3mm

5. Reliability trial

No.	Item	Test Method	Equipment	Requirements
5.1	Solder ability Test	The top of the terminals shall be dipped in the solder bath at 260±5℃ for5±1 seconds.	Solder Stove	Ninety-five percent of terminals shall be dipped.
5.2	Operation Life	Switch shall be operated continuously at about 90 cycles /min without load.	Life Tester	Life test:2,000,000cycles After test: Insulation resistance: 10MΩ Min Operating force: Change should be within ±50% of specified value. No abnormalities shall be recognized in appearance and construction.

5. Reliability trial

No.	Item	Test Method	Equipment	Requirements
5.3	Resistance to Soldering heat	Terminals shall be dipped in the solder bath at 260±5℃ for 5±1 seconds without additional force for terminals.	Solder Stove	Appearance should be not damaged, electrical and mechanical characteristics shall be satisfied.
5.4	Resistance to Heat Test	The switch shall be stored at a temperature of 80±2℃ for 96 hours, Measurements shall be made after it be subjected to the standard conditions for 1 hour.	High & Low Temperature Tester	Appearance, electrical and mechanical characteristics shall be satisfied.
5.5	Resistance to Cold Test	The switch shall be stored at a temperature of -25±2℃ for 96 hours, Measurements shall be made after it be subjected to the standard conditions for 1 hour.	High & Low Temperature Tester	Appearance, electrical and mechanical characteristics shall be satisfied.
5.6	Resistance to Humidity Test	The switch shall be stored at a temperature of 40±2℃, relative humidity 90~96% for 96 hours, Measurements shall be made after it be subjected to the standard conditions for 1 hour (Wipe out water drip).	Temperature & Humidity Tester Chamber	Appearance, electrical and mechanical characteristics shall be satisfied.
5.7	Salt Mist Test	The switch shall be checked after following test: 1. Temperature: 35±5°C 2. Salt solution: 5±1%(Solids by mass) 3. Duration: 24 hours, 4. After immersing, salt deposit shall be removed by running water.	Salt Spray Tester	No remarkable corrosion shall be recognized in metal parts.